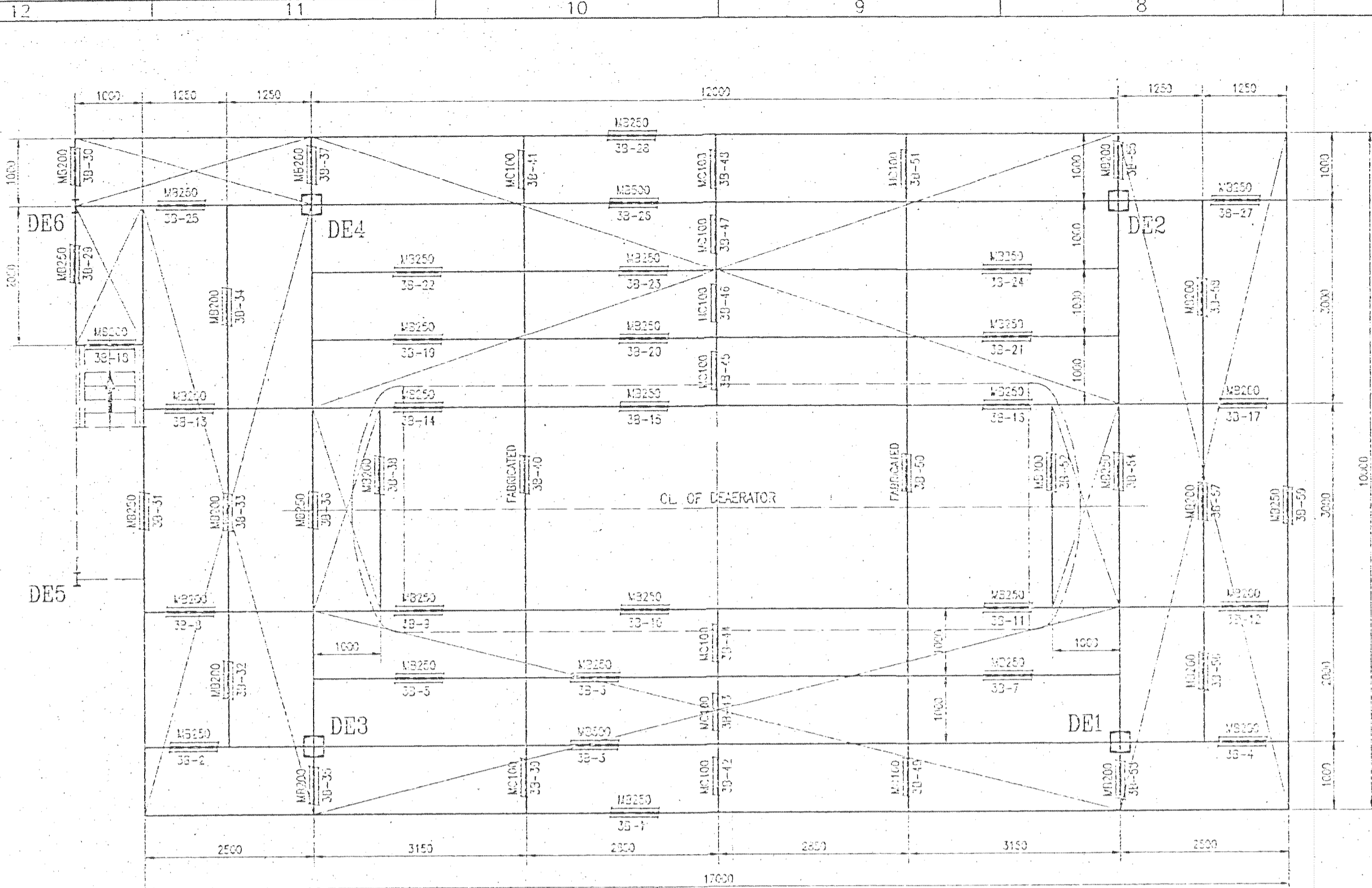
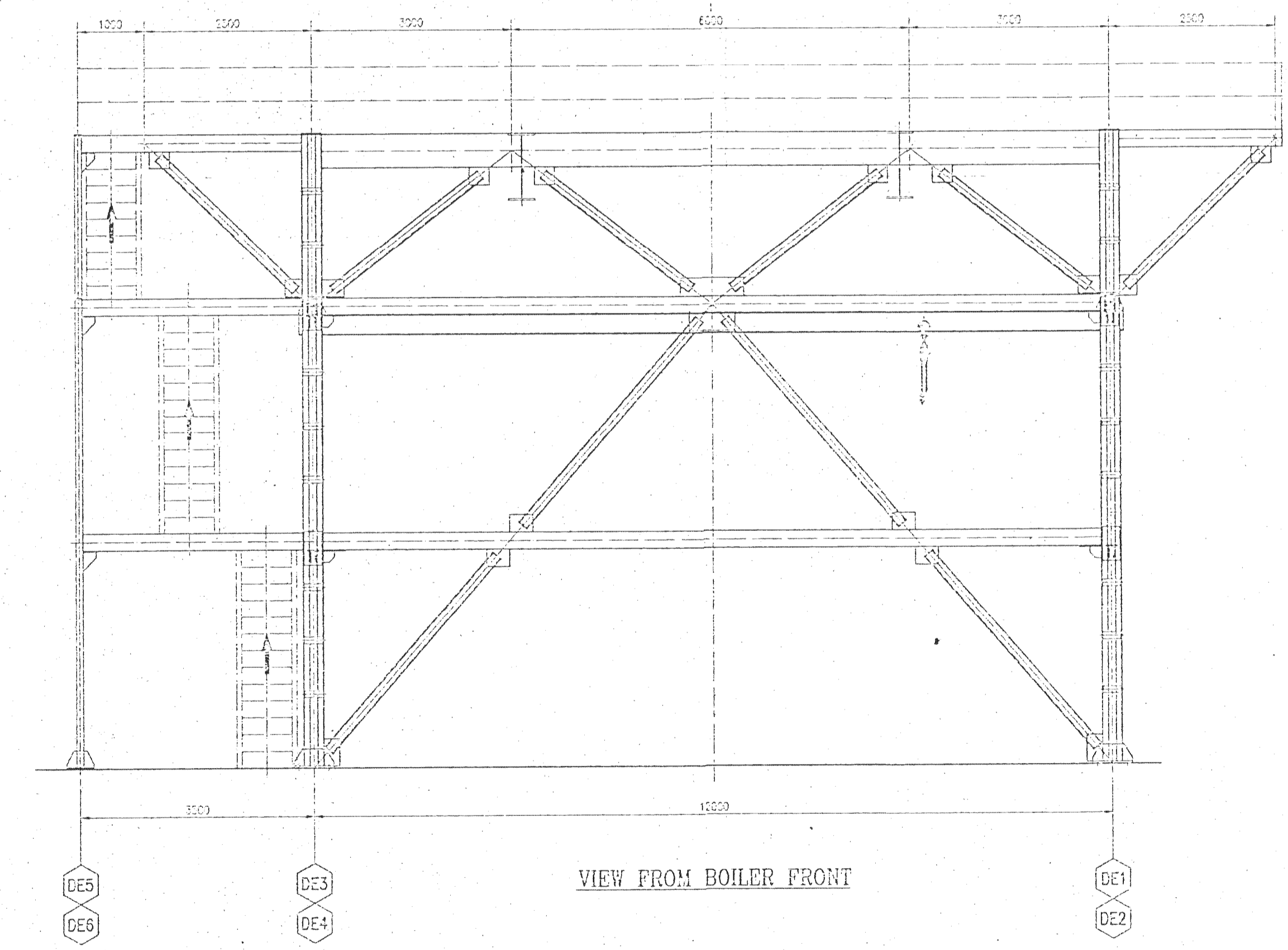


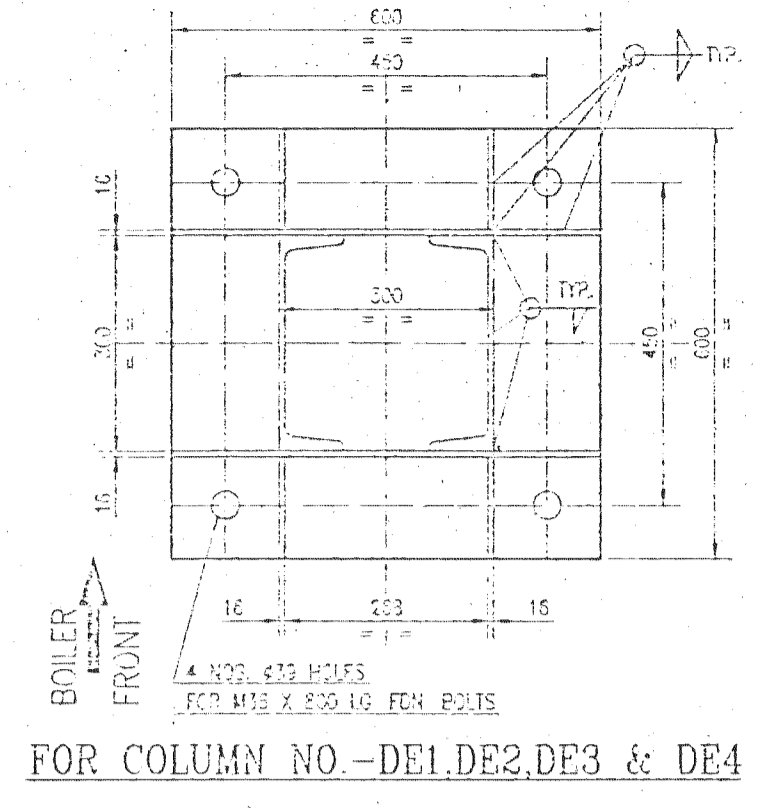
DO NOT SCALE  
IF IN DOUBT, ASK



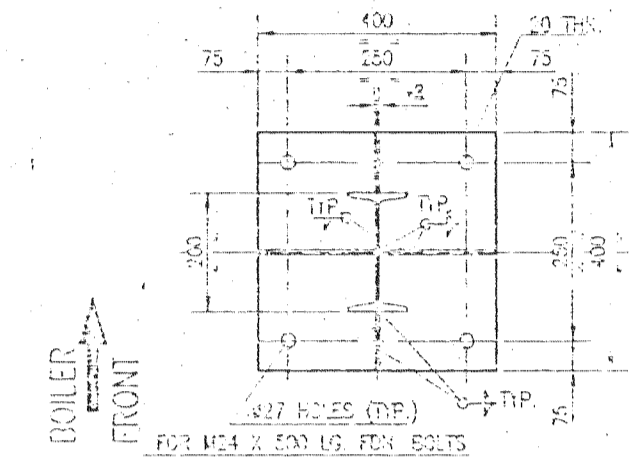
PLAN AT LEVEL +9450  
(TOTAL 59 BEAMS)



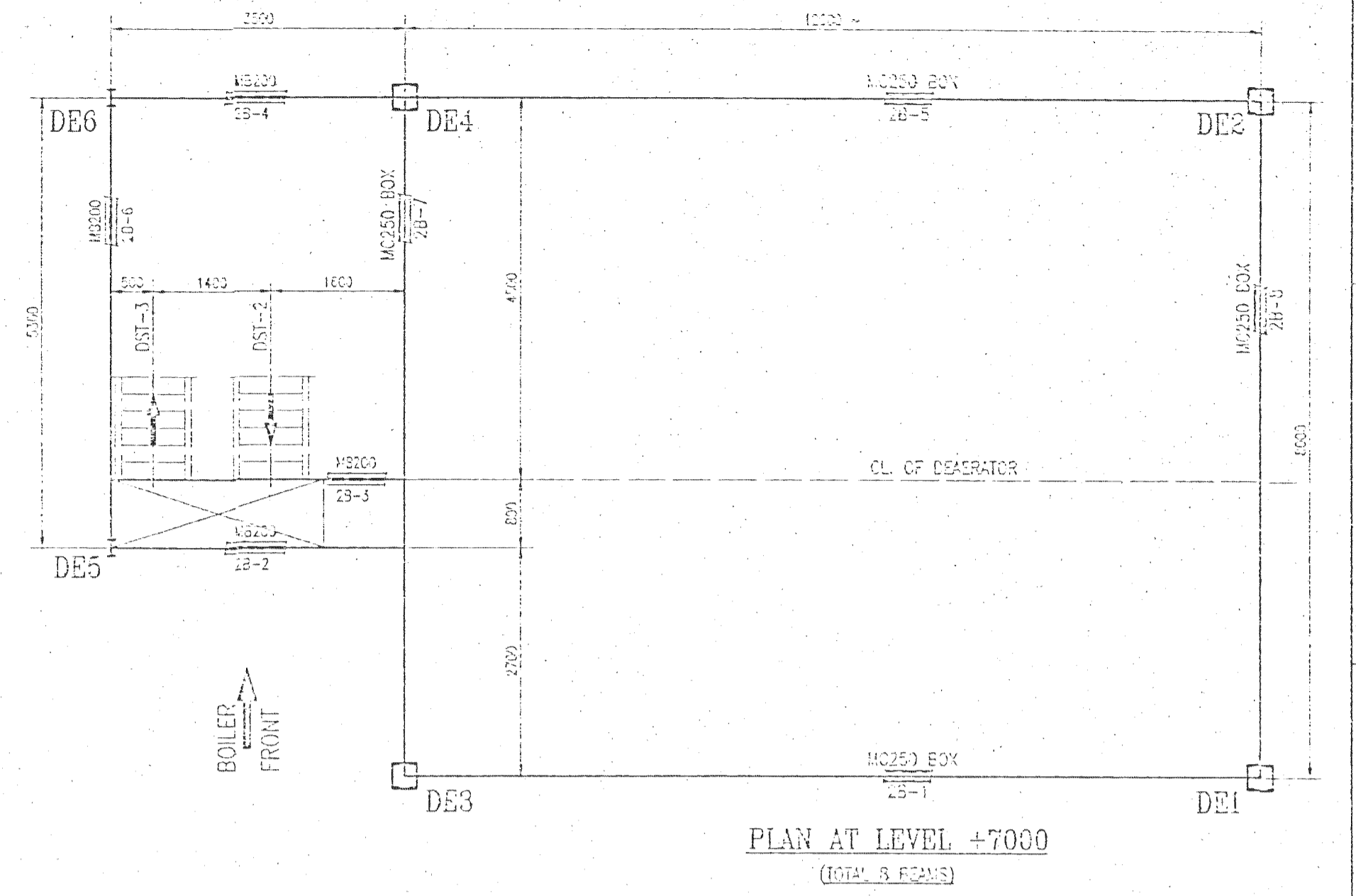
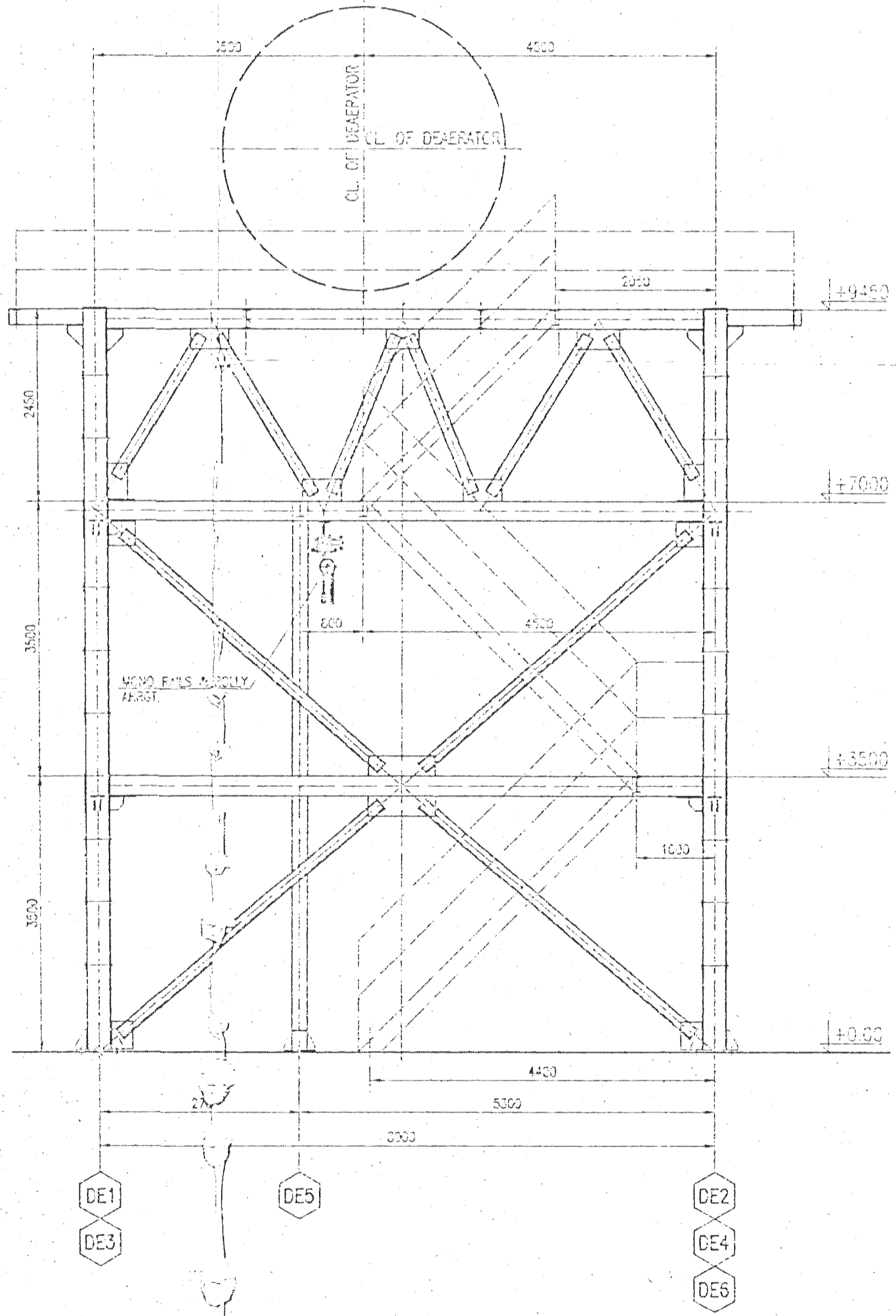
VIEW FROM BOILER FRONT



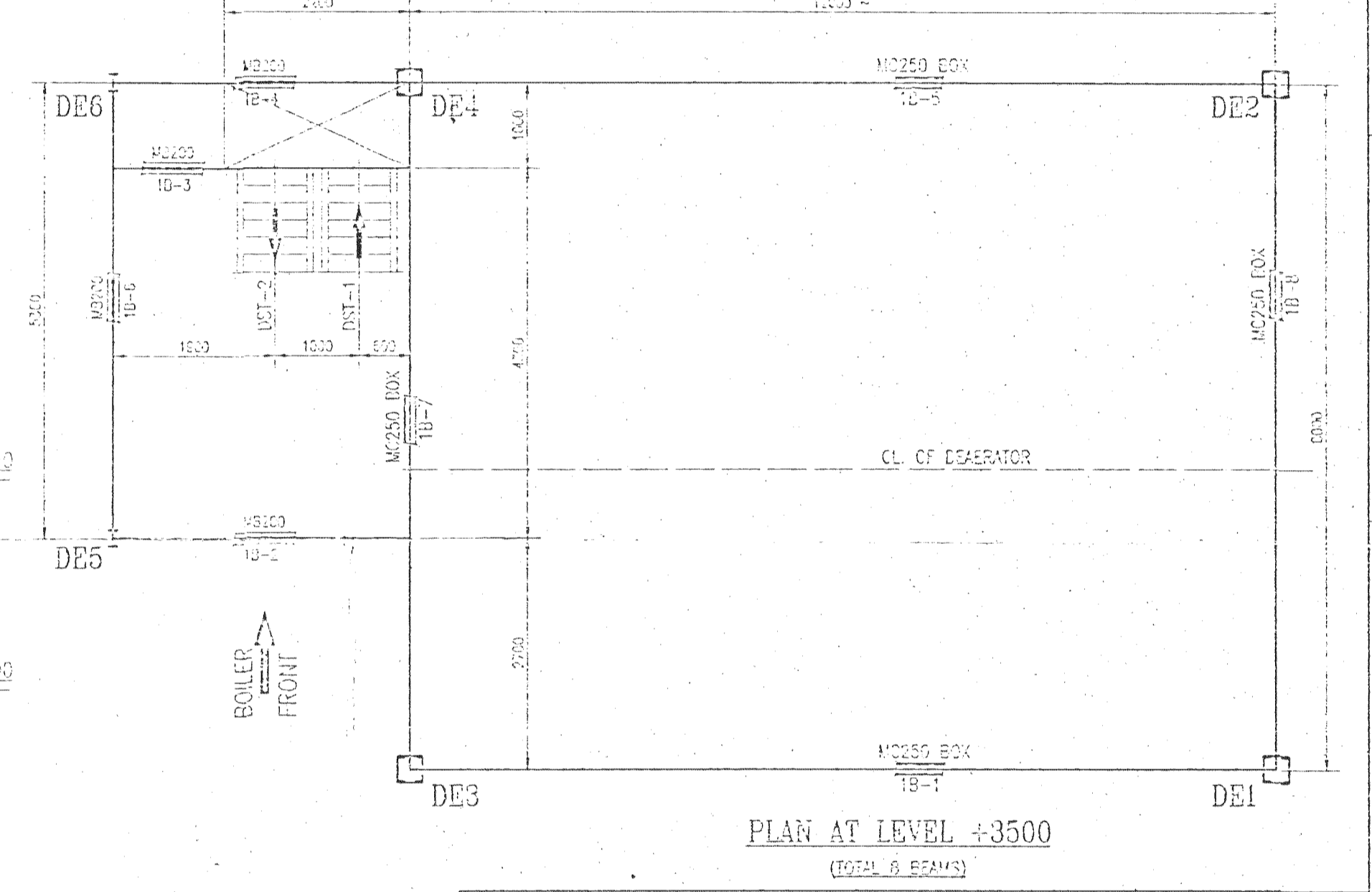
FOR COLUMN NO.-DE1,DE2,DE3 & DE4



FOR COLUMN NO.-DE5 & DE6



PLAN AT LEVEL +7000  
(TOTAL 8 BEAMS)



PLAN AT LEVEL +3500  
(TOTAL 8 BEAMS)

- NOTES-**
- ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE SPECIFIED.
  - FOR PAINTING REF. PAINTING SPEC - 411-SP-CS-14200
  - SR. NO. & DEG. NO. TO BE PAINTED ON ALL MEMBER'S BEFORE DISPATCH
  - INDICATES PLATFORM
  - BEAMS WHERE REQUIRED TO CUT FOR PILING ETC. THE CUT ENDS MUST BE WELDED BY WELDING A PLAT SURROUNDING BEAM ETC.
- REFER FOLLOWING DRGS. -**
- FOR GENERAL NOTES OF STRUCTURE TO-CS-12157
  - FOR COLUMN DE1 TO DE4 S81-1FB-15472
  - FOR COLUMN DE5 & DE6 S81-2FB-15529
  - FOR BEAM DETAILS S82-1FB-15475
  - FOR BEAM WITH BRACING ASSEMBLY S82-2FB-15481
  - FOR BRACING ASSEMBLY WITH HANG BAR ASSEMBLY S82-1FB-15474
  - FOR BOLTS & RAILING DETAIL S84-2FB-15515
  - FOR STAIR CASE DETAIL TO DE3 S84-2FB-15515

CUSTOMER :- OSWAL CHEMICALS & FERTILIZERS LTD.  
CONSULTANT:- DESEIN PRIVATE LTD.

THIS SYMBOL IN THE BLOCK INDICATES THAT THIS BLOCK IS PICKED FROM BLOCK LIBRARY.

BY PERMISSION IN CAD DRAWING SHALL BE RELEASED ONLY AFTER ENSURING THAT IT IS INCORPORATED IN THE PRELIMINARY CAD FILE. REVISION IS INVOLVED IF CAD CHECK ROOM IN REV IS ABSENT

Thermax Babcock & Wilcox Limited PUNE 411 034

DEAERATOR STRUCTURE ASSEMBLY

BOILER NO. - PA0171  
REF. NO.   
SCALE: DRAWN: FKE 27/07/01  
1:50 CHECKED: SJB 01/08/01  
APPROVED: SJB 01/08/01  
DRG. NO. S80-1FB-15475  
REV. NO.

REV. NO.	REVISION	MADE BY CAD DATE	APP. BY DATE